

Date: Thursday, 11/29/2007 11:18:00 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TIE-WRAP MOUNT
Job Number : 36048	
Estimate Number : 12796	
P.O. Number : <i>N/A</i>	Part Number : D36001
This Issue : 11/29/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3600 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 11/29/2007 Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 32006	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 12/6/2007
Checked & Approved By : <i>[Signature]</i>	Qty: <i>300</i> Um: Each
Comment : Est Rev: A New Issue 07.03.07 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: *5171*
 Purchase Part Number: 7566k25
 Supplier: Mc Master Carr
 Certificate of conformity is required

C26711/30
(300)

2.0	7566K25	TIE WRAP MOUNT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)
 TIE WRAP MOUNT

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

7/12/04 SQ (300X)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

QSP015

5 7/12/05 (300) counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: *132*

7/12/06 SQ (300X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: DD Date: 07/12/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/29/2007 11:18:00 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: TIE-WRAP MOUNT

Job Number: 36048

Part Number: D36001

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(300)

Comment: FINAL INSPECTION/W/O RELEASE

12/21/06

Job Completion



11/27/06

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3600	REV. A SHEET 1 OF 1
DATE 07.02.12		TITLE TIE-WRAP MOUNT	SCALE NTS
REV A	DATE 07.02.12	DESCRIPTION NEW ISSUE	

RELEASED
07.02.12 *[Signature]*

SPECIFICATION CONTROL DRAWING

DART P/N	DESCRIPTION	MAX TIE WIDTH (in)	MOUNTING STYLE	MCMaster-CARR P/N
D3600-1	OFF-WHITE ADHESIVE BACK TIE-WRAP MOUNT	0.15	ADHESIVE BACK	7566K25

D3600-X TIE-WRAP MOUNT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *36048*

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Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO00005171

Page 1 of 1

McMaster-Carr Number
3737134-01

11/30/2007

Line	Description	Ordered	Shipped	A12
4	91292A238 Metric 18-8 Stainless Steel Socket Head Cap Screw, M16 Thread, 30mm Length, 2mm Pitch, Packs of 5	2 Packs	2	1 - 290 - 07 27 - 17 A238 2PK 4
1	7130K41 Single-Lock Nylon Cable Tie, 6-3/8" L, 1-3/8" Bundle Diameter, 18# tensile Strength, White, Packs of 100	3 Packs	3	2 - 295 1
2	7566K25 Cable Tie Holder, Adhesive Back, Four-Way, for .15" Maximum Tie Width, Packs of 100	3 Packs	3	2 - 294 2
3	63215K34 Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Overall Width	10 Each	10	3 - 299 3

11/2/04
SP

Dart Aerospace Ltd

EXP

Cycle

41



FW1B5
11/30/
12:58/
538



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